



INSTALLATION INSTRUCTIONS

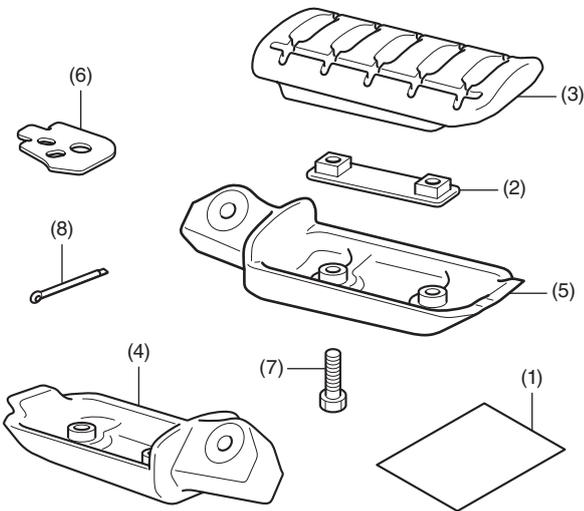
Accessory
COMFORTABLE PILLION STEP
P/N 08R71-MJP-G50

Application
CRF1100A/A2/A4/D/D2/D4

Publication No.
MII
Issue Date
April 2021

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	URL paper	1
(2)	Step set plate	2
(3)	Step rubber	2
(4)	Right pillion bar	1
(5)	Left pillion bar	1
(6)	Step click plate	2
(7)	5 mm bolt	4
(8)	Split pin	2

TOOLS AND SUPPLIES REQUIRED

- Socket (8 mm)
- Ratchet
- Long nose pliers
- Grease
- Torque wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N-m	kgf-m	lbf-ft
5 mm bolt	5.2	0.5	3.8

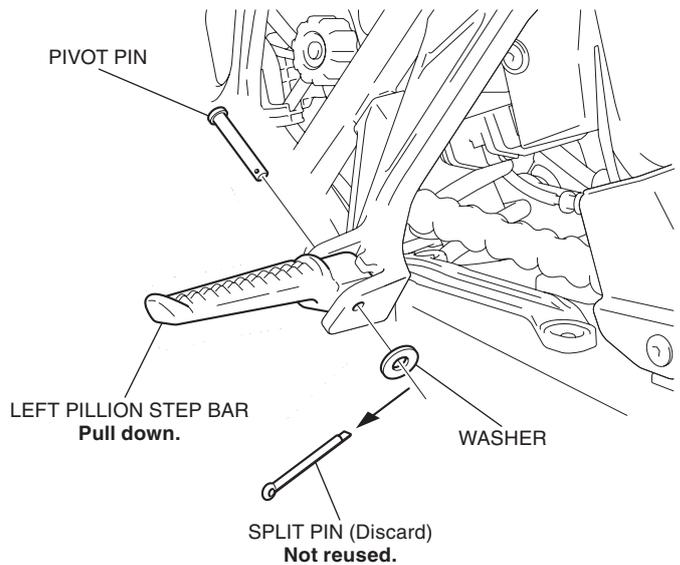
INSTALLATION

▲ CAUTION

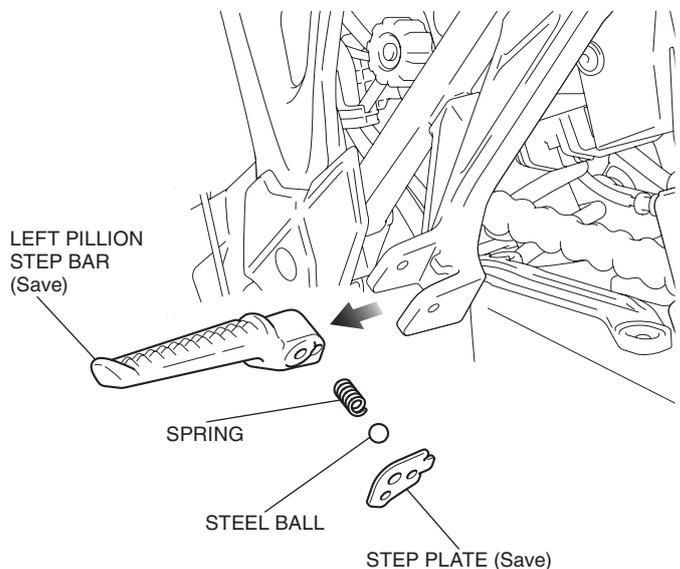
- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

- Pull down the left pillion step bar as shown, and remove the split pin and pivot pin.

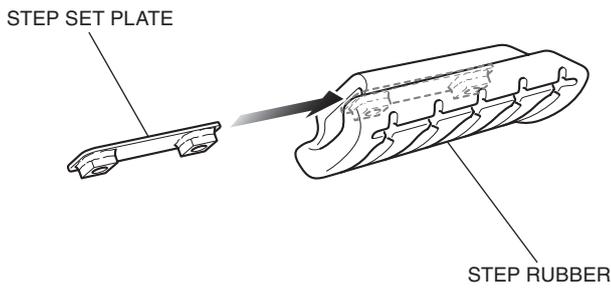
<Left side>



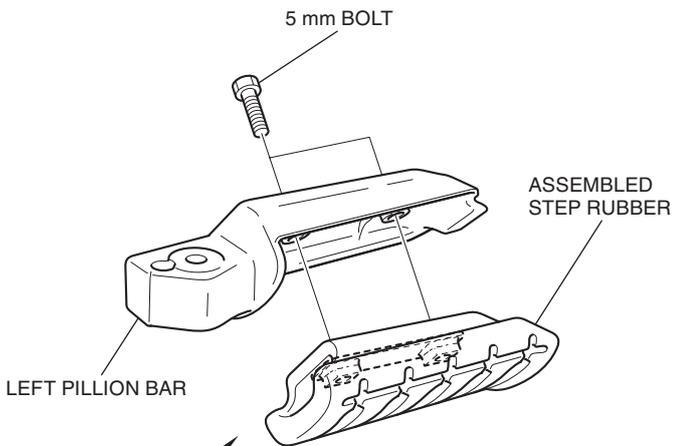
- Remove the left pillion step bar as shown.
 - Remove it carefully to prevent jumping out the steel ball and spring.



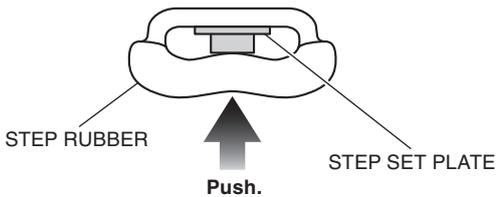
- Assemble the step set plate and step rubber as shown.



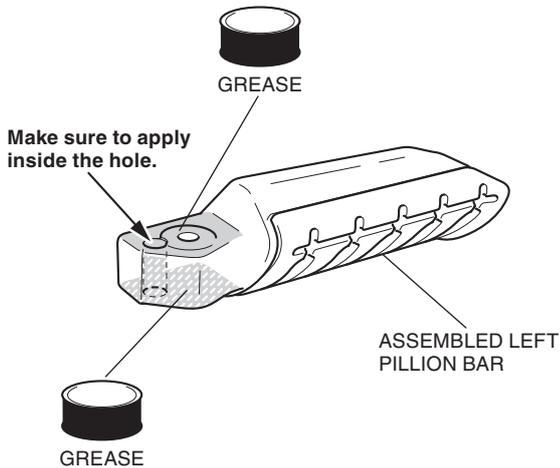
- Install the assembled step rubber to the left pillion bar as shown.



Push the step rubber, and tighten the bolt while raising the step set plate as shown.

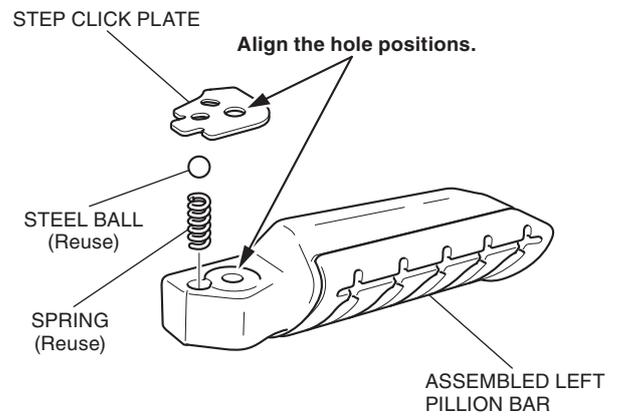


- Apply grease to the positions shown.

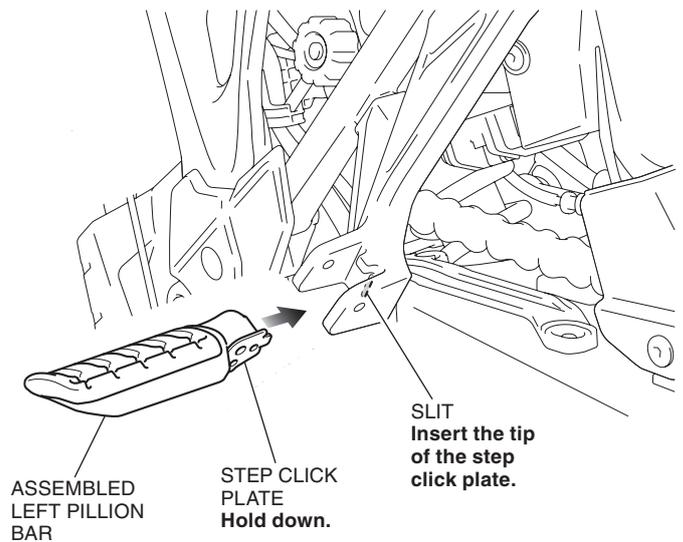


- Install the spring, steel ball and step click plate as shown.

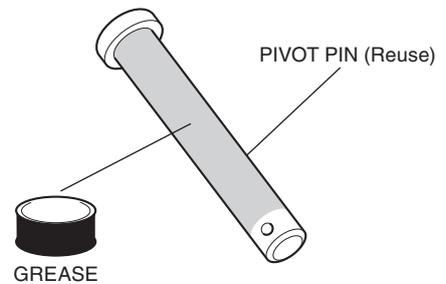
- Hold down the step click plate after the installation.**



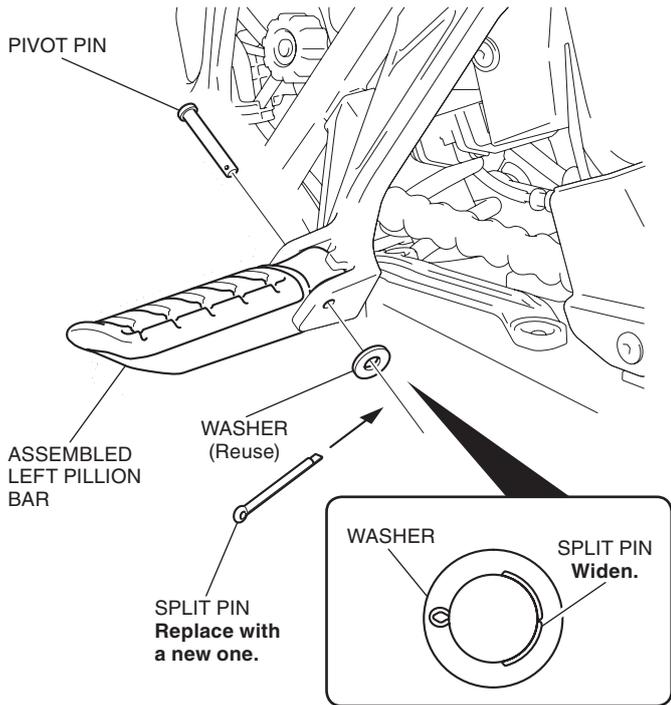
- Install the left pillion bar assembly while holding down the step click plate.



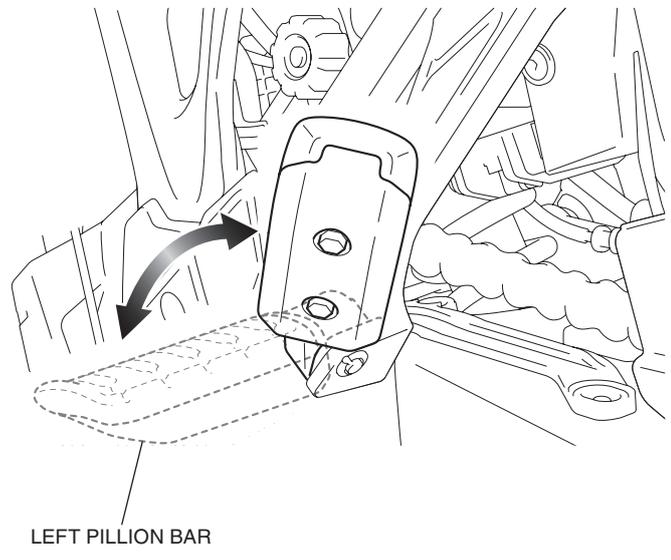
- Apply grease to the pivot pin as shown.



9. Install the pivot pin and split pin as shown.



10. Check that the left pillion bar is fixed at each position by moving it as shown.



11. Install the right pillion bar in the same manner as the left side.